

Rotary fold bonding

- Powerful water-based adhesives
- For all standard application systems
- For all standard paper qualities
- Developed together with processors



Jowacoll® 747.60
Jowacoll® 747.61
Jowacoll® 747.62

Dispersion adhesives for rotary fold bonding



Very high speeds, different papers, newly printed inks and adhesives of superior quality.

Those are the daily requirements in rotary printing and for rotary fold bonding.

Jowat looks back on many years of experience with adhesives for all standard and established fold bonding systems. We know what the challenges are:

- **fast drying**
due to an optimum ratio of solids to water content
- **good cleaning properties**
in general, with water; stubborn residues can be removed with one of our cleaners
- **no build-up at the nozzle**
adapted rheological properties, suitable for the typical pressure and application amounts of the folding system
- **adhesives adapted to the processed paper qualities**
depending on the product, the paper may be changed without needing to change the glue

- **characteristics during downtimes / idle times**
no skin formation due to special membrane lids to prevent loss of moisture and skin formation
- **cross bonding or longitudinal bonding**
the products have different viscosities, depending on the application system
- **amount of ink**
whether a thick layer of ink or pure paper white – good adhesion is essential, our products are optimised for these demands

Our products have all been developed in close cooperation with rotary printers for all standard application systems.

Have we sparked your interest? We would be happy to assist you with an uncomplicated change to another adhesive on your existing system, or to help you choosing the most suitable adhesive for your new unit.

Ask for our advice and tell us your challenge. We look forward to it!



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Dispersion, general-purpose product for different paper qualities.
No adhesive change required when changing to a different paper type.

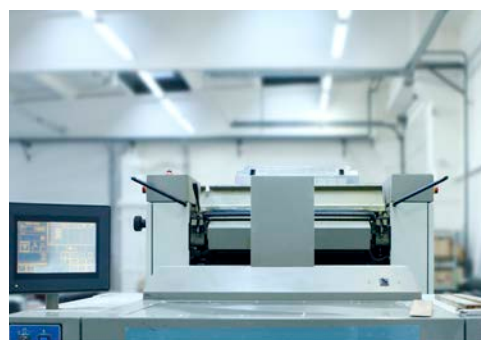
Viscosity	[mPas]	approx. 225 (Brookfield)
Solids	[%]	approx. 46
Density	[g/cm ³]	approx. 1.04
pH value		approx. 5
Appearance of the glue film		colourless translucent



Jowacoll® 747.61

Dispersion, developed specifically for basic paper.

Viscosity	[mPas]	approx. 760 (Brookfield)
Solids	[%]	approx. 42
Density	[g/cm ³]	approx. 1.02
pH value		approx. 5
Appearance of the glue film		colourless translucent



Jowacoll® 747.62

Dispersion, ideal for cross bonding due to high viscosity.

Viscosity	[mPas]	approx. 2,100 (Brookfield)
Solids	[%]	approx. 45
Density	[g/cm ³]	approx. 1.04
pH value		approx. 5
Appearance of the glue film		colourless translucent



Jowat | Ihr Partner in Sachen Kleben

Jowat | Your Partner in bonding



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Jowat – Kleben erster Klasse
Jowat – first class bonding

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